

Basic Attributes	Number	Name		UOM
	00115385	Mill, watermelon, rough, 4.500 OD, 2-7/8 REG pin X box		each
Primary Legacy Number	62772-018		Version	D.2
Secondary Legacy Number			Is Prime	Not Set
Type	Inseparable		Source	Make
Submitter			State	Released
Checker	Blankenship, Dan 2014-09-04 15:22:17 CDT		Promoter	Winterrowd, Ken 2014-09-04 15:40:08 CDT
Described By	Document Number		Version	
	D000009833		D.4	
ECN Caused This Version	227675 (Update Bill of Material for P/n: 00115378)			
Companion Parts	Number	Name		Type
	00260077	Mill, watermelon 12 od and smaller CR-CRBD		Rental
Classification	Weatherford/Casing Exits/Mills/Mill			
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Attribute	Value	Attribute	Value
CASING SIZE NOMINAL	5.500	CASING WEIGHT MAXIMUM	23.00 lbs-mass/ft
CASING WEIGHT MINIMUM	23.0 lbs-mass/ft	COATING 2 SPECIFICATION	WC010
COATING 2 SPECIFICATION SUPPLEMENTS	S0 (none)	COATING SPECIFICATION	WC346
COATING SPECIFICATION SUPPLEMENTS	S0 (none)	CONNECTION DOWN NAME	REG
CONNECTION DOWN RELIEF	None	CONNECTION DOWN SIZE	2.875 in
CONNECTION DOWN TYPE	box	CONNECTION UP NAME	REG
CONNECTION UP RELIEF	None	CONNECTION UP SIZE	2.875 in
CONNECTION UP TYPE	pin	DRESSED OUTSIDE DIAMETER	4.500 in
DRESSED OUTSIDE DIAMETER TYPE	rough	FISHING NECK DIAMETER	3.750 in
FISHING NECK LENGTH	9.80 in	GENERIC DESCRIPTION	Watermelon
HYDRAULIC OR MECHANICAL?	Both	MISCELLANEOUS INFORMATION	WT103 (Wet Magnetic Particle Inspection - API 7)
MODEL DESIGNATION	QuickCut	OTHER SPECIFICATION	WT075 S44 (Metal Stamping and Engraving)
OTHER SPECIFICATION 2	WT131 (Surface Inspection of Milling and Cutting Tools)	OTHER SPECIFICATION 3	WT552
OTHER SPECIFICATION 4	WT551	WELD 2 SPECIFICATION	WW711
WELD 3 SPECIFICATION	WW712	WELD SPECIFICATION	WW733

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PDM SYSTEM INFORMATION FOR PART 00115385
Mill, watermelon, rough, 4.500 OD, 2-7/8 REG pin X box

Part 00115385, Mill, watermelon, rough, 4.500 OD, 2-7/8 REG pin X box, D (Design) BOM List:							
Line Number	Number	Primary Legacy Number	Name	Quantity	UOM	Find Number	Reference Designator
1	00115378	62772	Mill, WTRMLN, BLDD, 04.50-04.88 OD, 05.50 CSG, 2-7/8 REG PXB	1.0	each		
3	00102757	60793	Rod, carbide composite 0.125 DIA 0.125 LG IN	2.03	pounds		
4	00102759	60795	Rod, carbide composite 0.250 DIA 0.250 LG IN	6.1	pounds		
5	00104547	890992	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	2.22	pounds		
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